

FIG. 1

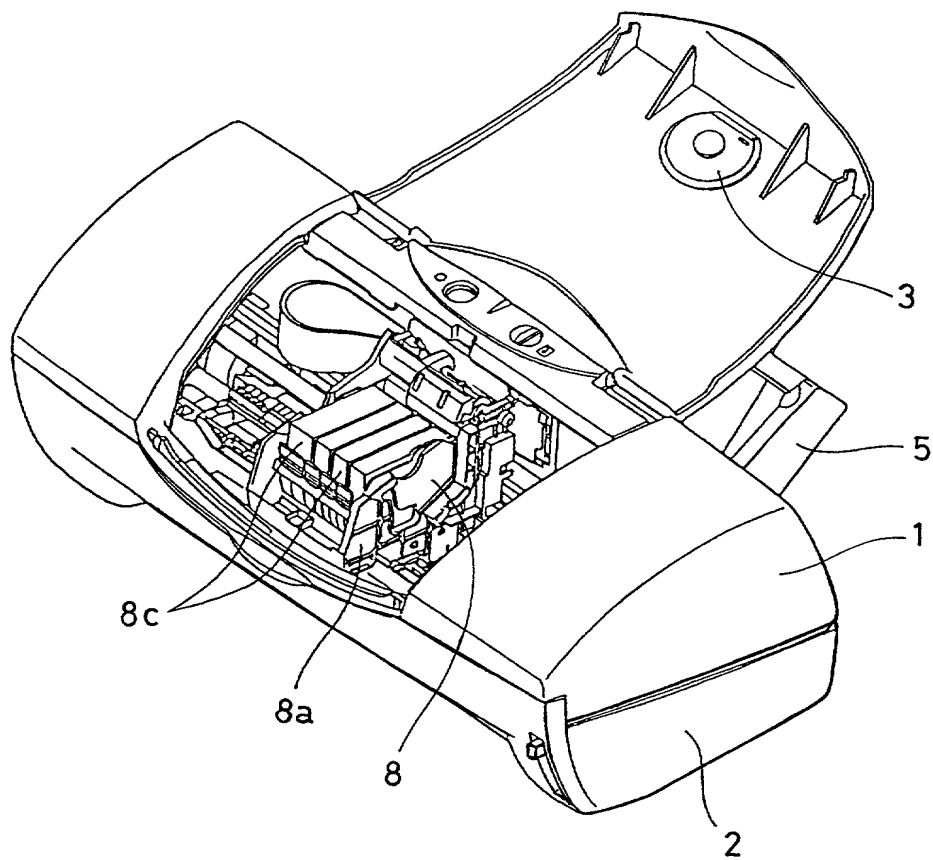


FIG. 2

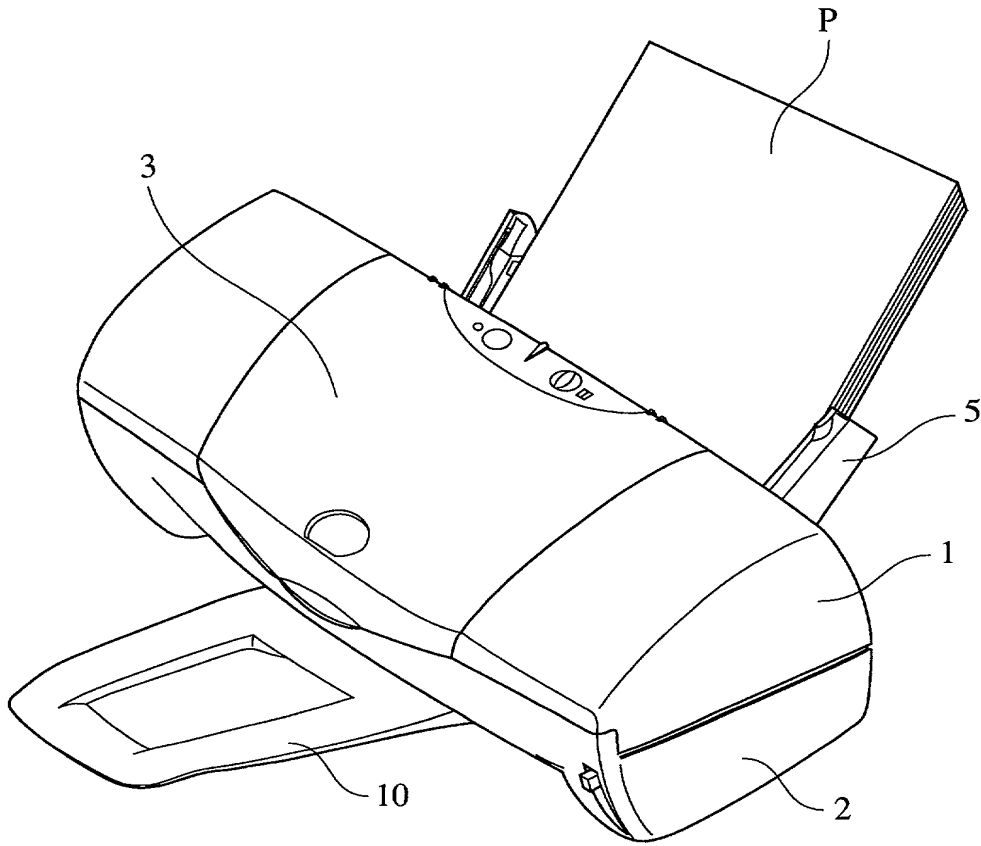


FIG. 3

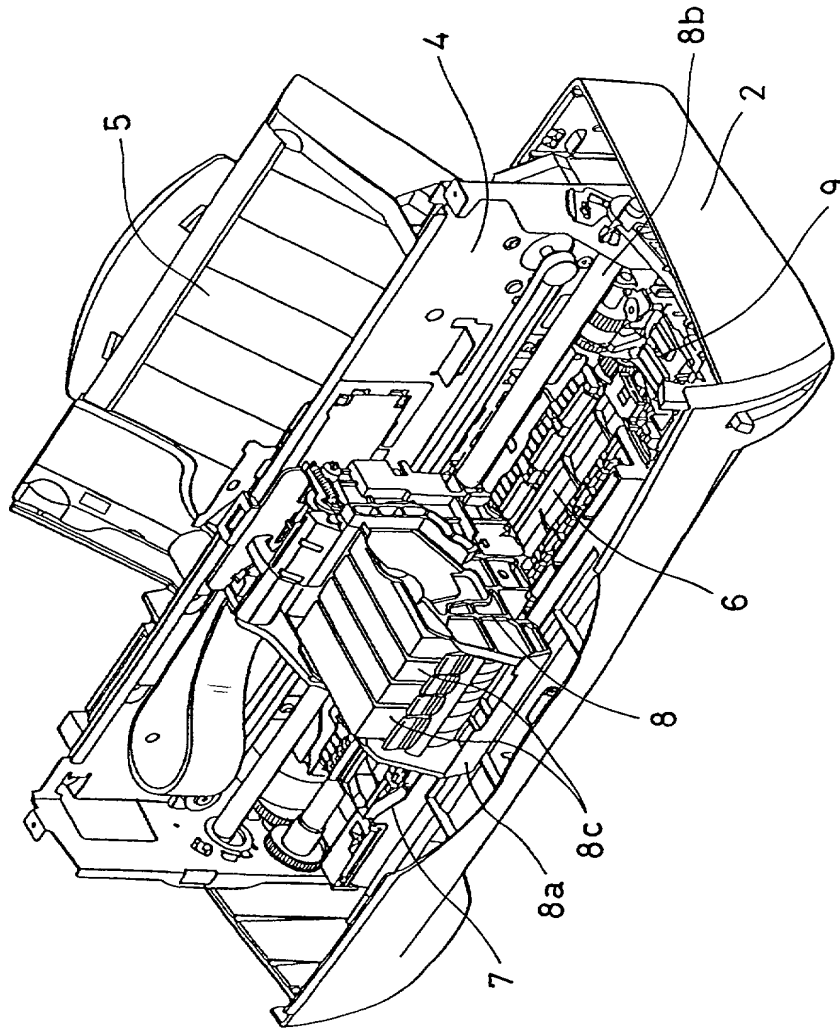
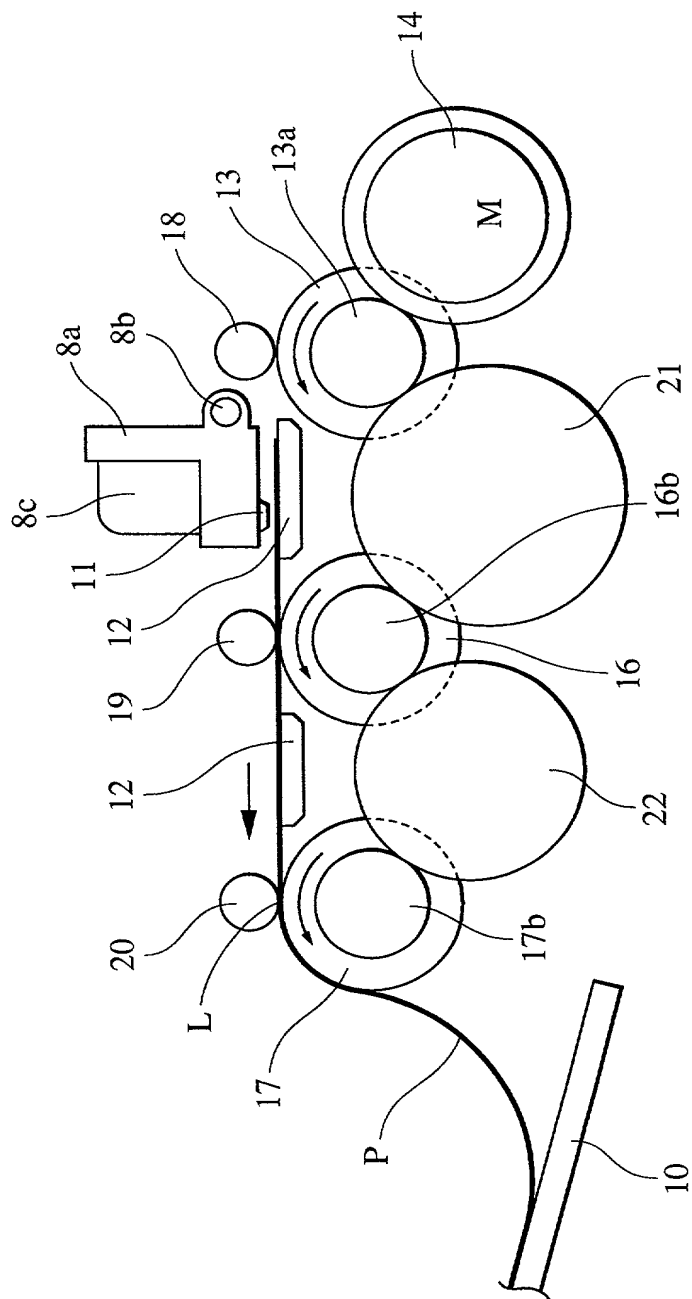


FIG. 4



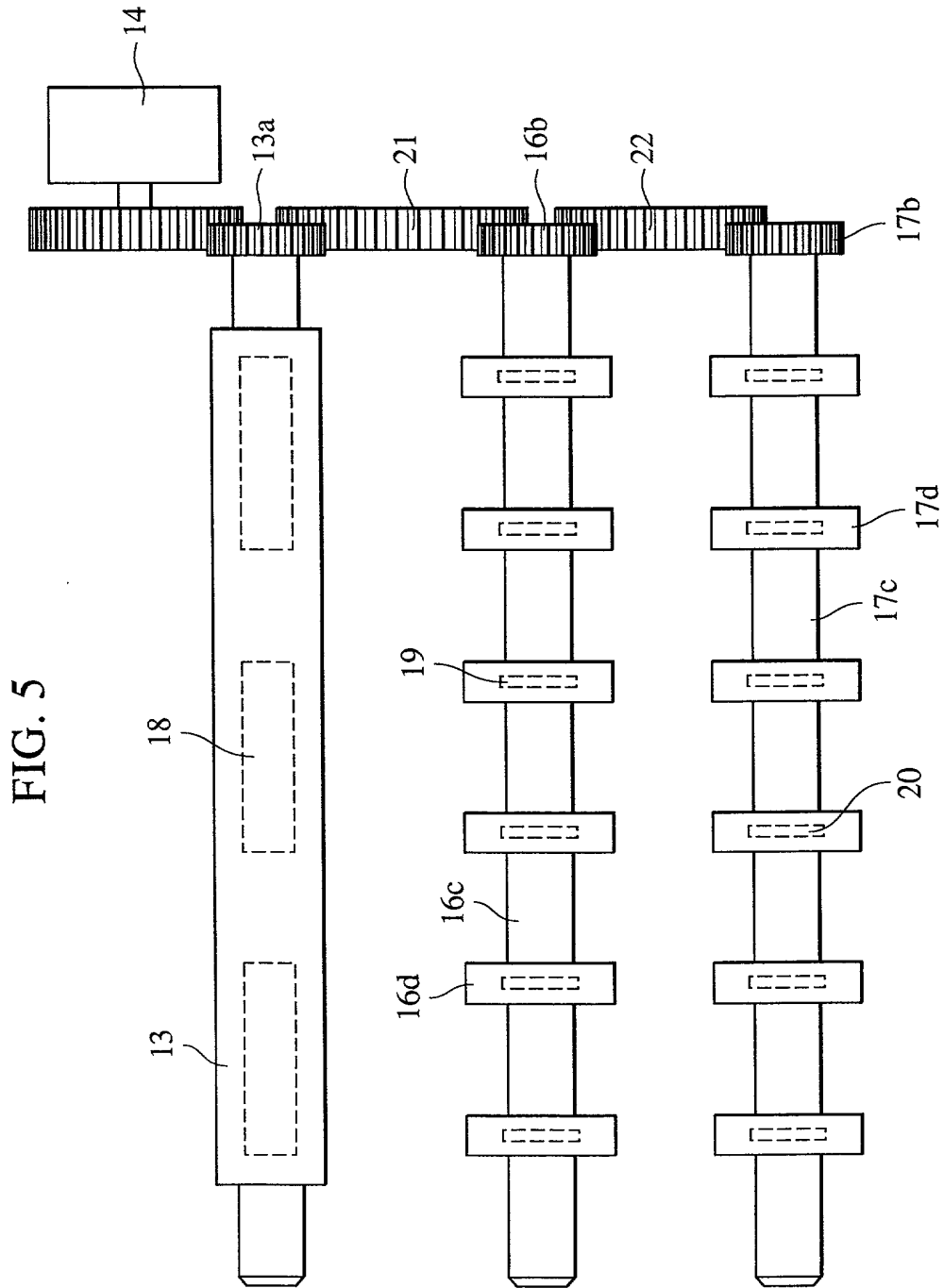


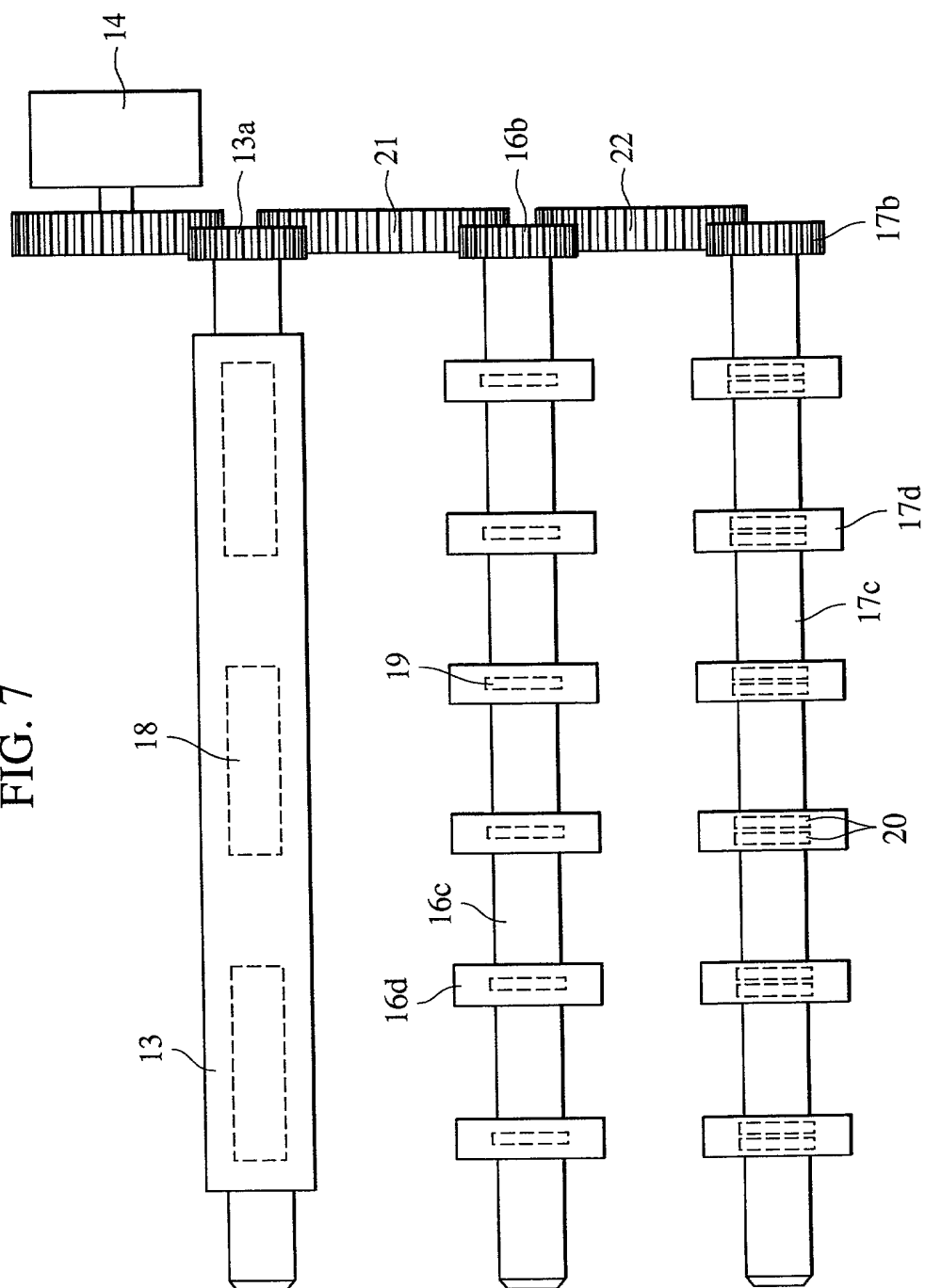
FIG. 6

- SECOND DISCHARGING ROLLER ① : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.02\text{mm}$ ,  
PRECISION OF DEVIATION  $0.05\text{mm}$
- SECOND DISCHARGING ROLLER ② : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.2\text{mm}$ ,  
PRECISION OF DEVIATION  $0.3\text{mm}$
- FIRST DISCHARGING ROLLER ③ : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.02\text{mm}$ ,  
PRECISION OF DEVIATION  $0.05\text{mm}$
- FIRST DISCHARGING ROLLER ④ : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.2\text{mm}$ ,  
PRECISION OF DEVIATION  $0.3\text{mm}$

TRANSPORTING PRECISION OF SHEET P IN THE EVENT OF TRANSPORTING THE SHEET P WITH  
THE COMBINATION OF THE SECOND DISCHARGING ROLLER 17 AND FIRST DISCHARGING ROLLER 16  
(  $3\sigma$  VALUE : INCREMENTS OF  $\mu\text{m}$  )

SECOND DISCHARGING ROLLER \ FIRST DISCHARGING ROLLER	③	④
①	$\pm 12$	$\pm 15$
②	$\pm 35$	$\pm 40$

FIG. 7



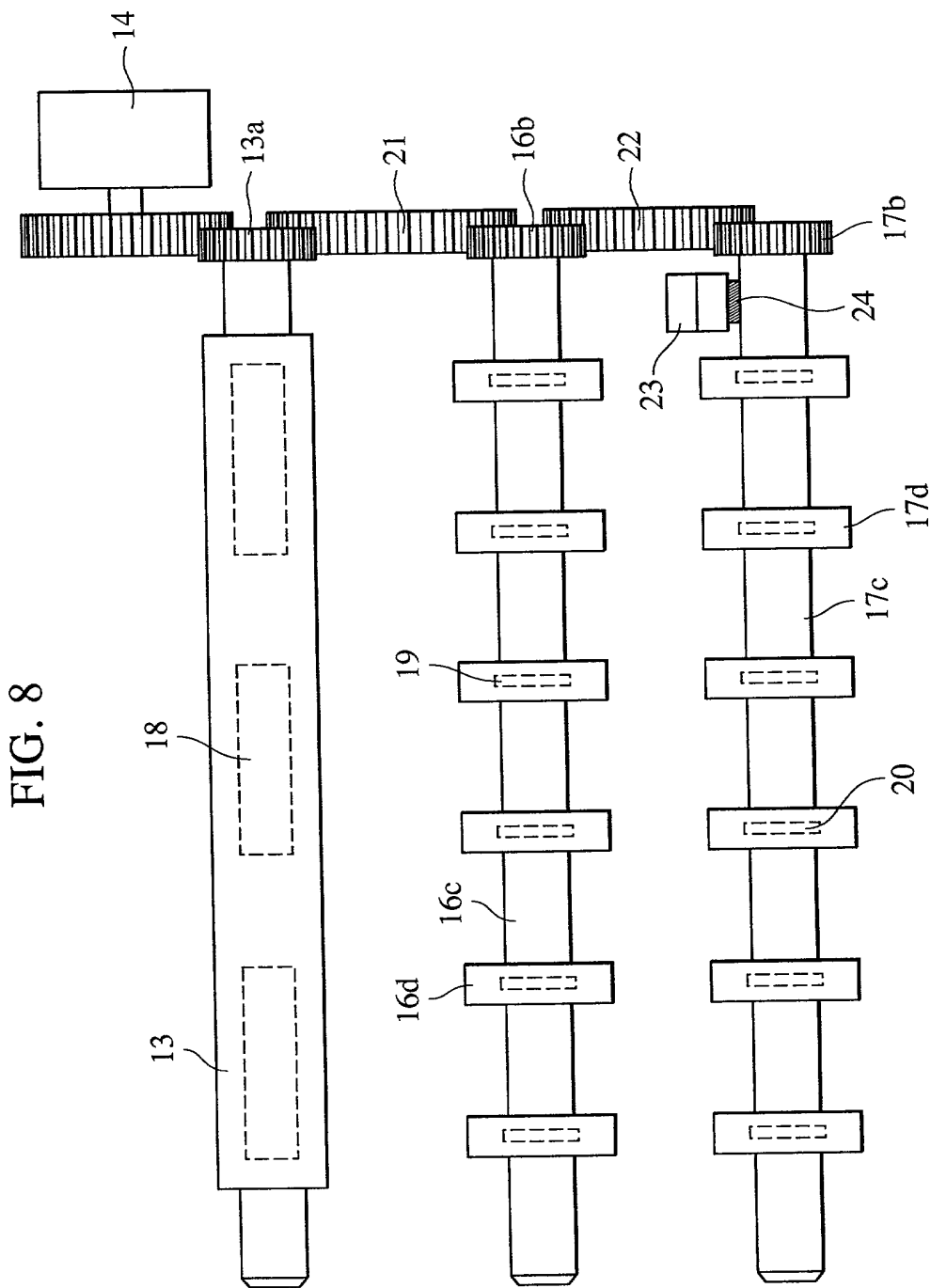




FIG. 9

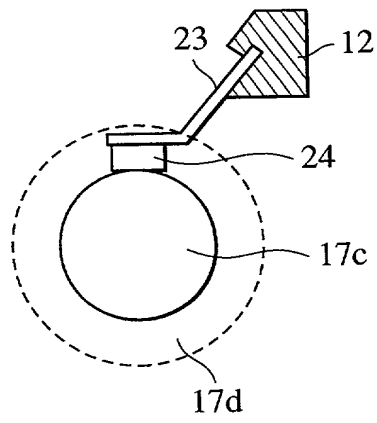


FIG. 10

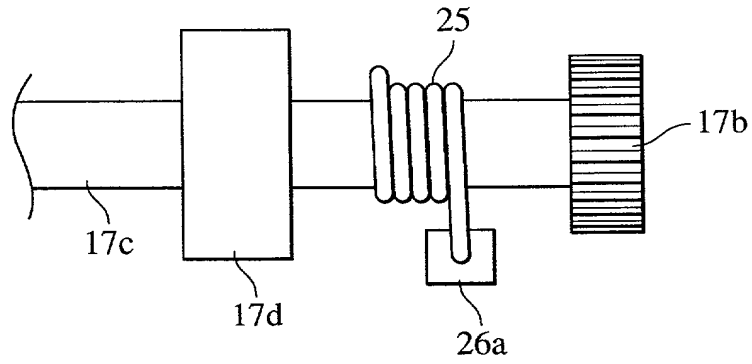


FIG. 11

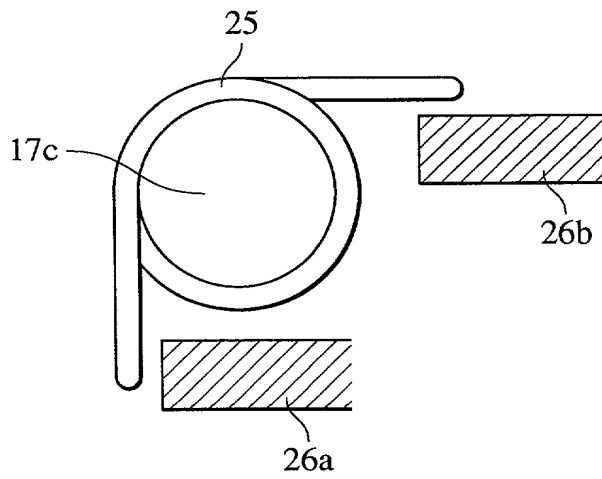


FIG. 12

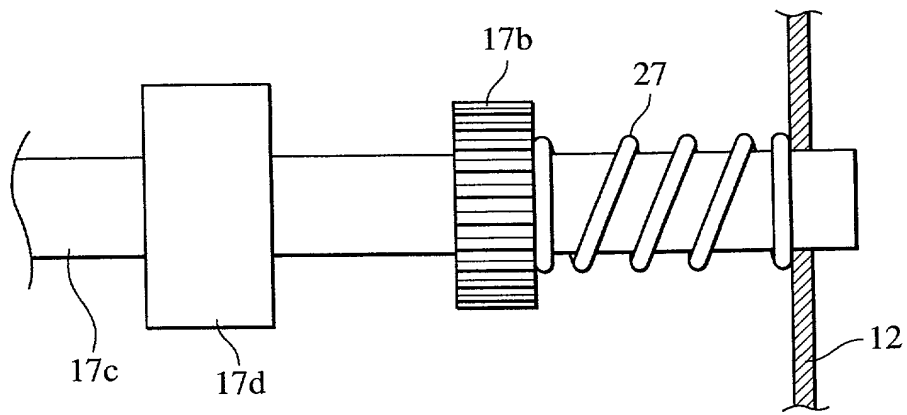


FIG. 13

